

Work Order ID 92772

November-07-12 11:56:15 AM

92772

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Item ID: D2732-030

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Rubber Cushion

Stop ***NS2***

Start Date: 07/11/2012 Start Qty: 100.00

100

Cust Item ID:

Required Date: 21/11/2012 Req'd Qty: 100.00

100

Customer:

Reference:

Approvals: Process Plan: MLS Date: 12-11-07 Tooling:Run Start ***NR1***

QC: Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D2732	Rev B1
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100		0.00
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100

Packaging

Memo

Packaging

Cut as per dwg

110

QC6- Inspect dimensions to drawing

110

QC

Memo

Quality Control

120

Identify as per dwg & Stock Location: 87415 0.00***120***

Packaging

Memo

Packaging

DAS
24
2-8

12-11-8

(100)

100x

80
12-11-9.

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Accept

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Cust Item ID:

Required Date: 21/11/2012 Req'd Qty: 100.00

100

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

12/11/13

12-11-09

Picklist Print

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Parent Item: D2732-030

D2732-030

Parent Item Name: Rubber Cushion

Start Date: 07/11/2012

Required Date: 21/11/2012

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP Rev:A 10.11.02 as per revB DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2732		Manufactured	No			100	f	187.2695	0.25	26.31579			
D2732									**				
Rubber Extrusion													

Location

Loc Qty

Loc Code

ST410

187.2694684

70987

0.3

83560

186.969468

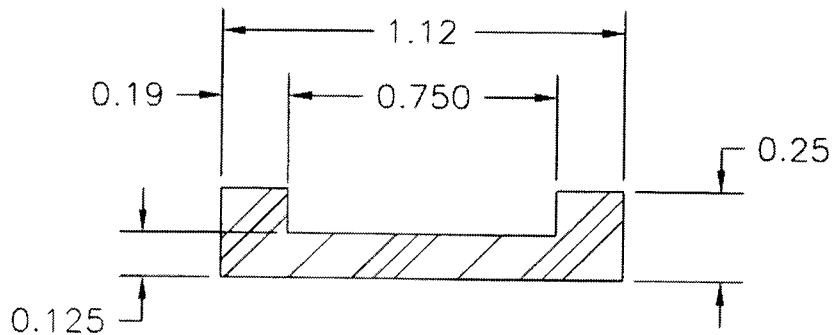
83560

DART



DESIGN KE	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2732	REV. B SHEET 1 OF 1
DATE 98.03.05		TITLE RUBBER EXTRUSION	SCALE 2:1
A	97.12.04	NEW ISSUE	
B	98.03.05	BLACK WAS WHITE	
BI	02.05.23	ADD POSSIBLE SUPPLIER	

RELEASED
98/03/06 KE



D2732-050 RUBBER CUSHION

LENGTH

EG: 3.5 LONG: D2732-035
10 LONG: D2732-100

92772
12-11-07
MCS

MATERIAL: NEOPRENE BLACK 50 DUROMETER
NOTE: ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED



POSSIBLE SUPPLIER: ACCURATE RUBBER P/N 110750003